

PCT

REQUEST

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

For receiving Office use only

International Application No.

International Filing Date

Name of receiving Office and "PCT International Application"

Applicant's or agent's file reference
(if desired) (12 characters maximum)

Box No. I TITLE OF INVENTION

Apparatus and Method for Laying of Elongate Articles from a Vessel

Box No. II APPLICANT

☐ This person is also inventor

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

Stolt Offshore Limited
Bucksburn House
Howes Road
Bucksburn
Aberdeen AB16 7QU

Telephone No.

Facsimile No.

Teleprinter No.

Applicant's registration No. with the Office

State (that is, country) of nationality:

United Kingdom

State (that is, country) of residence:

This person is applicant for the purposes of:

☐ all designated States

☒ all designated States except the United States of America

☐ the United States of America only

☐ the States indicated in the Supplemental Box

Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

Stewart Kenyon Willis
2 Burnside Walk
Aboyne
Aberdeenshire
AB34 5GJ

This person is:

☐ applicant only

☒ applicant and inventor

☐ inventor only (If this check-box is marked, do not fill in below.)

Applicant's registration No. with the Office

State (that is, country) of nationality:

United Kingdom

State (that is, country) of residence:

United Kingdom

This person is applicant for the purposes of:

☐ all designated States

☐ all designated States except the United States of America

☒ the United States of America only

☐ the States indicated in the Supplemental Box

☐ Further applicants and/or (further) inventors are indicated on a continuation sheet.

Box No. IV AGENT OR COMMON REPRESENTATIVE; OR ADDRESS FOR CORRESPONDENCE

The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:

☒ agent

☐ common representative

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country.)

Fitzpatricks
4 West Regent Street
Glasgow
G2 1RS

Telephone No.

0140 306 9000

Facsimile No.

0140 306 9090

Teleprinter No.

Agent's registration No. with the Office

☐ Address for correspondence: Mark this check-box where no agent or common representative is/has been appointed. The space above is used instead to indicate a special address to which correspondence should be sent.

Box No. V DESIGNATIONS

The filing of this request constitutes under Rule 4.9(a), the designation of all Contracting States bound by the PCT on the international filing date, for the grant of every kind of protection available and, where applicable, for the grant of both regional and national patents.

However,

- ☐ DE Germany is not designated for any kind of national protection
- ☐ KR Republic of Korea is not designated for any kind of national protection
- ☐ RU Russian Federation is not designated for any kind of national protection

(The check-boxes above may be used to exclude (irrevocably) the designations concerned in order to avoid the ceasing of the effect, under the national law, of an earlier national application from which priority is claimed. See the Notes to Box No. V as to the consequences of such national law provisions in these and certain other States.)

Box No. VI PRIORITY CLAIM

The priority of the following earlier application(s) is hereby claimed:

Filing date of earlier application (day/month/year)	Number of earlier application	Where earlier application is:		
		national application: country or Member of WTO	regional application:* regional Office	international application: receiving Office
item (1) 25 March 2003	GB0306784.0	GB		
item (2)				
item (3)				

☐ Further priority claims are indicated in the Supplemental Box.

The receiving Office is requested to prepare and transmit to the International Bureau a certified copy of the earlier application(s) (only if the earlier application was filed with the Office which for the purposes of this international application is the receiving Office) identified above as:

☒ all items ☐ item (1) ☐ item (2) ☐ item (3) ☐ other, see Supplemental Box

* Where the earlier application is an ARIPO application, indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed (Rule 4.10(b)(ii)):

Box No. VII INTERNATIONAL SEARCHING AUTHORITY

Choice of International Searching Authority (ISA) (if two or more International Searching Authorities are competent to carry out the international search, indicate the Authority chosen; the two-letter code may be used):

ISA / European Patent Office

Request to use results of earlier search; reference to that search (if an earlier search has been carried out by or requested from the International Searching Authority):


Date (day/month/year) Number Country (or regional Office)

Box No. VIII DECLARATIONS

The following declarations are contained in Boxes Nos. VIII (i) to (v) (mark the applicable check-boxes below and indicate in the right column the number of each type of declaration):

Number of
declarations

- | | | |
|---|--|---|
| <input type="checkbox"/> Box No. VIII (i) | Declaration as to the identity of the inventor | : |
| <input type="checkbox"/> Box No. VIII (ii) | Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent | : |
| <input type="checkbox"/> Box No. VIII (iii) | Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application | : |
| <input type="checkbox"/> Box No. VIII (iv) | Declaration of inventorship (only for the purposes of the designation of the United States of America) | : |
| <input type="checkbox"/> Box No. VIII (v) | Declaration as to non-prejudicial disclosures or exceptions to lack of novelty | : |

Box No. IX CHECK LIST: LANGUAGE OF FILING		
<p>This international application contains:</p> <p>(a) in paper form, the following number of sheets:</p> <p style="margin-left: 20px;">request (including declaration sheets) : 3</p> <p style="margin-left: 20px;">description (excluding sequence listing and/or tables related thereto) : 13</p> <p style="margin-left: 20px;">claims : 3</p> <p style="margin-left: 20px;">abstract : 1</p> <p style="margin-left: 20px;">drawings : 9</p> <p style="margin-left: 20px;">Sub-total number of sheets : 29</p> <p style="margin-left: 20px;">sequence listing : </p> <p style="margin-left: 20px;">tables related thereto : </p> <p style="margin-left: 20px;"><i>(for both, actual number of sheets if filed in paper form, whether or not also filed in computer readable form; see (c) below)</i></p> <p style="margin-left: 20px;">Total number of sheets : 29</p> <p>(b) <input type="checkbox"/> only in computer readable form (Section 801(a)(i))</p> <p style="margin-left: 20px;">(i) <input type="checkbox"/> sequence listing</p> <p style="margin-left: 20px;">(ii) <input type="checkbox"/> tables related thereto</p> <p>(c) <input type="checkbox"/> also in computer readable form (Section 801(a)(ii))</p> <p style="margin-left: 20px;">(i) <input type="checkbox"/> sequence listing</p> <p style="margin-left: 20px;">(ii) <input type="checkbox"/> tables related thereto</p> <p>Type and number of carriers (diskette, CD-ROM, CD-R or other) on which are contained the</p> <p style="margin-left: 20px;"><input type="checkbox"/> sequence listing:</p> <p style="margin-left: 20px;"><input type="checkbox"/> tables related thereto:</p> <p style="margin-left: 20px;"><i>(additional copies to be indicated under items 9(ii) and/or 10(ii), in right column)</i></p>	<p>This international application is accompanied by the following item(s) <i>(mark the applicable check-boxes below and indicate in right column the number of each item):</i></p> <p>1. <input type="checkbox"/> fee calculation sheet :</p> <p>2. <input type="checkbox"/> original separate power of attorney :</p> <p>3. <input type="checkbox"/> original general power of attorney :</p> <p>4. <input checked="" type="checkbox"/> copy of general power of attorney; reference number, if any: PCT.GB02/00200 : 1</p> <p>5. <input type="checkbox"/> statement explaining lack of signature :</p> <p>6. <input type="checkbox"/> priority document(s) identified in Box No. VI as item(s):</p> <p>7. <input type="checkbox"/> translation of international application into (language):</p> <p>8. <input type="checkbox"/> separate indications concerning deposited microorganism or other biological material :</p> <p>9. <input type="checkbox"/> sequence listing in computer readable form (indicate type and number of carriers)</p> <p style="margin-left: 20px;">(i) <input type="checkbox"/> copy submitted for the purposes of international search under Rule 13ter only (and not as part of the international application) :</p> <p style="margin-left: 20px;">(ii) <input type="checkbox"/> <i>(only where check-box (b)(i) or (c)(i) is marked in left column)</i> additional copies including, where applicable, the copy for the purposes of international search under Rule 13ter :</p> <p style="margin-left: 20px;">(iii) <input type="checkbox"/> together with relevant statement as to the identity of the copy or copies with the sequence listing mentioned in left column :</p> <p>10. <input type="checkbox"/> tables in computer readable form related to sequence listing (indicate type and number of carriers)</p> <p style="margin-left: 20px;">(i) <input type="checkbox"/> copy submitted for the purposes of international search under Section 802(b-quater) only (and not as part of the international application) :</p> <p style="margin-left: 20px;">(ii) <input type="checkbox"/> <i>(only where check-box (b)(ii) or (c)(ii) is marked in left column)</i> additional copies including, where applicable, the copy for the purposes of international search under Section 802(b-quater) :</p> <p style="margin-left: 20px;">(iii) <input type="checkbox"/> together with relevant statement as to the identity of the copy or copies with the tables mentioned in left column :</p> <p>11. <input type="checkbox"/> other (specify):</p>	<p>Number of items</p>
<p>Figure of the drawings which should accompany the abstract: 2</p>	<p>Language of filing of the international application: English</p>	
<p>Box No. X SIGNATURE OF APPLICANT, AGENT OR COMMON REPRESENTATIVE</p> <p><i>Next to each signature, indicate the name of the person signing and the capacity in which the person signs (if such capacity is not obvious from reading the request).</i></p>		
<div style="display: flex; justify-content: space-between; align-items: flex-end;"> <div style="text-align: center;">  for FITZPATRICKS (Agent for the Applicant) </div> <div style="text-align: right;"> 22 March 2004 </div> </div>		

For receiving Office use only	
<p>1. Date of actual receipt of the purported international application:</p>	<p>2. Drawings:</p> <p><input type="checkbox"/> received:</p> <p><input type="checkbox"/> not received:</p>
<p>3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:</p>	
<p>4. Date of timely receipt of the required corrections under PCT Article 11(2):</p>	
<p>5. International Searching Authority (if two or more are competent): ISA /</p>	
<p>6. <input type="checkbox"/> Transmittal of search copy delayed until search fee is paid</p>	

For International Bureau use only
<p>Date of receipt of the record copy by the International Bureau:</p>

The Patent Cooperation Treaty

Authorisation of Agent

I/We (a)

Stolt Offshore Limited
Bucksburn House
Howes Road
Bucksburn
Aberdeen AB16 7QU
UNITED KINGDOM

have appointed

FITZPATRICKS
4, West Regent Street
Glasgow, G2 1RS

to act for me/us in all proceedings concerning

(~~(1)~~ my/our application for a patent or a patent identified as follows:

(

((c)

(b) (

(

((2) all applications for patents and patents in my/our name,

and request that notices, requisitions and communications relating thereto be sent to Fitzpatrick's at the above address.

This appointment extends to all proceedings in the International phase and in the regional/national phase before the UK Patent Office and the EPO designated and elected offices.

I/We hereby revoke all previous authorisations given by me/us in this connection.

Dated this 14th day of January 2002

(d)

Gary Webster, Managing Director
.....
.....

- Notes:
- (a) State name and address of applicant(s).
 - (b) Delete (1) or (2) whichever is inapplicable.
 - (c) State here the title of the invention if not yet filed in the UK or the UK application or patent number if available.
 - (d) To be signed by each person listed at (a).

Apparatus and Methods for Laying of Elongate Articles from a Vessel**INTRODUCTION**

This invention relates to apparatus and method for use in the laying of elongate articles
5 such as pipelines from a vessel at sea, and in particular where bulky connection
modules are to be added to the pipeline or other article.

As the laying of pipes has progressed into deeper waters, and beyond the depths at
which divers can work, it has become necessary to connect pipes using vertical stab-in
10 connectors. The connector generally comprises a receptor attached to the pipeline and a
stab-in part forming part of a closing spool. The receptors are normally housed in a
protective structure, and as the depths have increased and the seabed become
increasingly soft it has further become necessary to fit mud mats to the structures to
stop them sinking into the seabed.

15

The protective structures have also been found to be useful for accommodating other
pipe fittings as well as the vertical connectors, and they are therefore becoming very
large and cumbersome. These end structures are generally referred to as Pipeline End
Terminations (PLETs).

20

US 5975802 (Willis/Stolt) describes apparatus for fabricating and laying pipelines in
which sections of pipe are welded together on deck, bent upwards over the top of an
inclined ramp, and then straightened and guided by the ramp into the sea. The receptor
is attached to the end of the pipeline on the pipe laying vessel. This operation is
25 performed in the pipelay ramp with the pipeline held from pipe tensioning means on the
ramp when fitting to the start of the pipeline, or in a hold-off clamp when fitting to the
end of a laid string. With a fitting to a completed pipeline the end of the pipeline is laid
down onto the seabed by the Abandonment and Recovery (A&R) system. This
typically comprises a wire rope reeved round suitable diverter sheaves to bring the wire
30 into alignment with the centreline of the pipeline. A section of the pipeline is cut out to
allow the pipeline to be correctly reeved.

Other vessels adapted for pipe laying operations are known for example from US 6361250 (de Varax), US 6213636 (Baugh), US 6371694 (de Varax et al), and WO 03/004915 (Torch Offshore). WO 02/057675 and EP 0717222A (both Stolt) describe other examples specially adapted for laying flexible pipes through a moonpool.

5

It is necessary to provide sufficient space within the ramp to accommodate the PLET, including the mud mats, as well as the rigging for the connection of the A&R wire. This increases the height of the centre of gravity of the lay system and the effective centre of gravity of the pipe catenary, thereby reducing the vessel stability and therefore the payload that can be carried on deck. In addition, it is also very difficult to load new PLETs into the ramp because of restricted crane access.

10

The present invention is concerned with alleviating, or at least reducing the extent and effect of these problems.

15

In accordance with a first aspect of the present invention there is provided apparatus for use in the laying of elongate articles from a vessel, which apparatus includes a tower, tensioning means supported on the tower for paying out the elongate articles under laying tension and a hold-off clamp, wherein the hold-off clamp is mounted independently of the tower on a trolley which can be moved into and out of alignment with the laying axis of the tower while supporting the elongate article under laying tension.

20

The provision of the hold-off clamp on a trolley enables the hold-off clamp to be moved clear while holding the weight of the pipeline being laid and thereby allow greater working space for working on an elongate article held in the hold-off ramp. In turn this enables the tower equipment to have its centre of gravity located nearer to deck level.

25

It is noted that US 6352388 (Seguin) proposes a hang-off clamp skiddable over a moonpool, but this skidding operation is not said to be useful for carrying the suspended pipeline into and out of the laying axis. Rather, the present applicant assumes that the skidding can only be done where there is no suspended load.

30

The trolley may comprise at least one beam which is capable of running on rails and which spans the laying axis. The rails may be provided on booms which extend outboard from the deck, or may be either side of a moonpool.

5

In one particular example of the invention the trolley comprises a beam which extends between two rails, one rail provided on each of two booms/outriggers which booms/outriggers extend in parallel relationship and are spaced either side of the laying axis, with a working space between them.

10

The beam may be provided with a platform or work area.

The hold-off clamp may be moveable in two dimensions toward and away from the laying axis. The clamp may in particular be operable to one side of the lay axis (i.e. to port and/or starboard), as well as forward or aft of the lay axis.

15

The hold-off clamp may be mounted on the beam of the trolley. The hold-off clamp may be mounted on the beam so that it is moveable and operable at various positions along the length of the beam.

20

In this manner the apparatus is provided with a freedom of movement which enables the hold-off clamp to be positioned within the space defined by the stern of the vessel and the two booms/outriggers.

25

The invention is not limited to any particular form of tower. The apparatus may be used with any suitable type of tower, such as a fixed tower or ramp or inclinable tiltable tower, or gimballed or moveable tower. Therefore the invention may be used for handling of rigid or flexible lines as well as wire rope and synthetic rope used during deployment.

30

The tensioning means may be track tensioners, and in one example of the invention two banks of tensioners are provided. Alternatively, a clamp moveable along the tower may be provided, or a plurality of moveable clamps, moveable in sequence.

- 5 A radius controller may be located at an upper end of the tower for supporting a continuous elongate article being diverted into said tensioning means.

The tower may further include a straightener mounted on the tower between said radius controller and said tensioning means for receiving relatively rigid pipe from said radius
10 controller in a bent condition, and for straightening said pipe.

The tensioning means may be arranged to take substantially the entire tension in the article being laid, for example as in US 5975802 (vessel *Seaway Falcon*). This avoids the lay tension being carried through the straighteners, radius controller, etc, reducing
15 strain on the pipe and lightening the elevated part of the structure. Alternatively, a substantial part of the lay tension may be carried over the radius controller, as for example in the well-known reel-lay vessel *Apache*, US 4269540.

The straightener may include track type devices.
20

The vessel may also include Abandonment and Recovery (A&R) equipment such as a crane and this A&R crane may be used in the positioning of the connections to be gripped by the hold off clamp. A wire and winch may also be provided for drawing the article through the radius controller and tensioning means to meet the connection.

25

The invention further provides a method of laying an elongate article from a vessel which includes a tower having tensioning means supported on the tower for paying out said elongate article under tension, and a hold-off clamp mounted on a trolley at the foot of the tower for movement in and out of the laying axis of the ramp or tower; the
30 method including fitting a connection module to the elongate article being laid by:

- (a) positioning the hold-off clamp out of alignment with the laying axis of the ramp or tower;

- (b) locating and securing a connection in the hold-off clamp so that at least a connecting piece of the connection extends above the hold-off clamp;
- (c) positioning the hold-off clamp and connection in line with the laying axis of the tower;
- 5 (d) fixing the connection to the elongate article being laid; and
- (e) disengaging the hold-off clamp such that the weight of the connection module is supported by the elongate article.

This method is suited for attachment of connections at the front end of an elongate
10 article which is just beginning to be laid, for example attachment of the front end PLET in the case of pipeline laying.

The invention further provides a method of laying an elongate article from a vessel which includes a tower having tensioning means supported on the tower for paying out
15 said elongate article, and a hold-off clamp mounted on a trolley at the foot of the tower for movement in and out of the laying axis of the tower, the method including fitting a connection to the elongate article being laid by:

- (a) positioning the hold-off clamp and securing it about the elongate article being laid, the elongate article ending (or being cut) at a position above the hold-off
20 clamp so that the hold-off clamp supports the load of laid elongate article;
- (b) moving the hold-off clamp supporting the article out of alignment with the laying axis of the ramp or tower;
- (c) positioning a connection module above the hold-off clamp;
- (d) fixing the connection module to the end of the elongate article; and
- 25 (e) supporting the laid article and disengaging the hold-off clamp.

This method is suited for use in the fixing of connections such as mid-line connections or PLETs to the tail end of a catenary which has been substantially laid.

30 The vessel may also include Abandonment and Recovery (A&R) equipment such as a crane and this A&R crane may be used in the positioning of the connections to be gripped by the hold-off clamp.

Where the connection fitted to the elongate article is a tail end fitting the method may include the further step of deploying the end of the elongate article to the seabed. This deployment may be carried using the A&R equipment, for example the A&R crane
5 and/or A&R winch.

Where the connection fitted to the elongate article is a mid-line connection the method may include the further steps of:

- 10 (f) positioning the connection module in the hold-off clamp so that at least a connecting piece extends above the hold-off clamp;
- (g) moving the hold-off clamp under the ramp so that it is in line with the laying axis of the tower;
- (h) fixing the connecting piece to the elongate article suspended in the tower; and
- 15 (i) disengaging the hold-off clamp while paying out the elongate article via said tensioning means.

These and other features and advantages of the invention will be appreciated from a consideration of the examples described below.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the invention will now be described, by way of example only, by reference to the accompanying drawings, in which:

5

Fig 1a is a side view, part cut away, of a vessel suitable for the laying of elongate articles subsea and having a stern ramp adapted for use in accordance with the present invention;

10 Fig 1b is a plan view of the stern section of the vessel shown in Fig 1a;

Figs 2 to 6 show the steps in mounting a front end Pipeline End termination to a pipeline using the vessel shown in Fig 1;

15 Figs 7 to 10 show the steps in fixing a mid-line connection into a pipeline being laid by a vessel as shown in Fig 1; and

Figs 11 to 16 show the steps in mounting a completion end Pipeline End termination to a pipeline using the vessel shown in Fig 1.

20

DETAILED DESCRIPTION OF THE EMBODIMENTS

Fig 1s 1a and 1b show a pipe laying vessel 1 having a stern-mounted pipe laying ramp 2, a moonpool 3 with pipe laying tower 4, a hold 5 for the storage of lengths of pipe 100, and a hold 6 for the storage of a drum 7 of pipe or other elongate article. Fig 1a shows the ramp 2 in an inclined position, while plan view Fig 1b shows the ramp fully vertical, for clarity. Two outriggers 12 extend from the stern of the vessel 1. A trolley 13 is arranged to run fore and aft on rails along the outriggers, and carries a lock-off clamp 14 movable under load from port to starboard. Fig 1a shows the near most outrigger cut away in order to give an uninterrupted view of the trolley 13 and lock-off clamp 14. These parts will be described in more detail with reference to Fig 2.

The ramp 2 is provided with an abandonment and recovery (A&R) system including a crane 8 and an A&R winch 9.

15

The term "tower" as used in the introduction and appended claims is intended to encompass any tall structure used in the laying of a pipe line and therefore both the ramp 2 and the tower 4 shown in the drawings as well as other tall structures arranged to support elongate articles during laying operations. While the trolley 13 and clamp 14 are illustrated associated with the stern ramp 2 in this example, such an arrangement can also be envisaged being associated with the tower 4 and moonpool 3.

20

Fig 2 of the drawings in schematic detail the stern of the vessel. Ramp 2 (shown in broken lines for clarity of the other elements) is mounted on the deck 11 of the vessel 1 so that it overhangs the stern of the vessel as seen in Fig 1a and 1b.. Located on either side of the ramp 2 and extending in parallel relationship extending from the stern of the vessel in this example are the two outriggers 12 carrying rails 12b. Extending between the rails 12b and mounted thereon is a trolley 13.

25

The trolley 13 comprises primarily a beam 13b on which is located a working platform 13a and a lock-off clamp 14. The trolley 13 is provided at each end of the beam 13b

30

with a running wheel arrangement 15 to ease the movement of the trolley 13 under load on the rails 12b.

5 The lock-off clamp 14 is mounted on or in the beam 13b on a carriage and rails and is moveable and operable along a substantial part of the length of the beam. Therefore, the movement of the clamp 14 on the beam and the beam on the rails/outriggers means that in the plane below the base of the tower or ramp defined as above there is a high degree of freedom of movement and no point which cannot be reached by an operable clamp. Moreover, such movement can be commanded whether the clamp 14 is suffering a load
10 or not.

The ramp 2 is shown only schematically in Fig 2 but generally includes a framework having a main section 16 extending upwardly from the deck 11 and on which is located a radius controller 17. The framework and the equipment located therein are shaped
15 and arranged so that an open side is provided. In the particular example illustrated the side opposite the deck is formed like an open channel. Therefore, passage is defined around the radius controller 17 and through the framework.

An A&R sheave arrangement 18 is located on the side of the ramp 2. This sheave
20 enables A&R activity without the need to engage the A&R crane 8 and comprises a pulley type arrangement about which the winch 9 line is located for the transmission of the load from the winch.

Located and positioned within the framework of the ramp 2 are a straightener 19 and
25 two tensioners 20, 21.

The straightener 19 comprises in this example an arrangement of three tracks: a main track 22 and two smaller track devices 23. The main track 22 is arranged in opposition to the two small devices 23 with the two smaller devices being located one above and
30 one below the main track, and on the opposite side of the pipe axis. By driving the main track 22 against the pipe between the smaller devices 23, the pipe which is received bent from the radius controller 17 is straightened by plastic deformation.

Each of the tensioners includes banks of driven tracks, each bank having tracks spaced around the axis of the pipe or other elongate article so that the forces exerted by the tensioner, each bank of tracks when the article being laid is engaged are balanced.

5 Tensioners having banks of two, three or four tracks are equally usable with this invention. One or more clamps movable on carriages up and down the tower may also be envisaged as an alternative form of tensioning means.

When the tensioners are not engaged with the article being laid there is sufficient space

10 for the elongate article and certain wider accessories to be moved and passed through the tensioner. This enables work to be carried out. Each tensioner 20, 21 can be opened in turn to allow the controlled passage of such accessories. There is not clearance for larger accessories, however and these are handled using the trolley 13 and lock-off clamp 14 as will now be.

15

The general operation and arrangement of the tensioners and the straightener(s) is well known in the industry and further detail concerning their operation will not be given here :

20

Figs 2 to 6 of the drawings provide a step-by-step illustration of the method of initiating laying an elongate article, starting with a termination module. For the purposes of this example, the elongate article is a steel pipe being laid subsea and during the laying follows a catenary curve as it hangs from the stern of the vessel to the seabed. The depth may be well in excess of 1000m, and the suspended weight therefore very large.

25

Fig 2 shows the ramp 2 ready for the laying of a pipe 100 (Fig 5). The trolley 13 initially is remotely located with regard to ramp 2 at the outboard end of the rails 12b, furthest from the tower. A Pipeline End Termination module (PLET) 24 having a stub pipe section is located on the platform 13a of the trolley 13 and suspended by line 25

30 from the A&R crane 8 (not shown in Figs 2-6).

Then, as shown in Fig 3, PLET 24 is lifted by crane 8 and lowered into the space defined by the outriggers 12, and between the ramp 2 and the trolley 13. The lock-off clamp 14 is opened. The PLET is moved into position so that the stub pipe section 24a is located within the lock-off clamp 14. The lock-off clamp is now closed and the stub pipe section gripped in the clamp so that a portion thereof projects from the clamp (see Fig 4).

Then, as shown in Fig 5, pipe 100 to be laid is fed through radius controller 17, straightener 19 and tensioner 20, 21 until its end is level with the top of the stub pipe section 24a.

The trolley 13 is moved on the rails 12 to locate the PLET 24 the end of the pipe string being laid. The stub pipe section 24a and the end of the pipe 100 in the ramp 2 are properly located to one another and then welded to one another.

Fig 6 shows how, with the PLET 24 connected to the pipe string 100, the lock-off clamp 14 is released and the tensioners 20, 21 in the ramp 2 engaged. The pipe can be laid from the vessel using the standard procedures known in the industry and for example as illustrated in the patents and applications mentioned in the introduction.

Figs 7 to 10 show a method by which a mid line connection M could be fixed into a pipeline as the pipe is being laid from the vessel 1. In this method, once the pipe has been paid out to the appropriate amount, the pipe is secured in the lock-off clamp 14. The pipe is then cut above the lock-off clamp 14 so that a stub of pipe is present.

Once the pipe has been cut the trolley 13 is moved to a location remote from the ramp 2 so that there is space available for the pipeline to be worked on (Fig 8).

A mid-line connection M having stub pipe sections, top and bottom, is lowered into position using the A&R crane 8 so that one of the stub pipe sections can be welded to the end of the cut pipeline held by the lock-off clamp 14.

When the connection has been made the load of the pipeline with the mid-line connection M is taken by the A&R crane 8 and the lock off clamp 14 released (Fig 9). The pipeline is lowered a short distance by the crane 8, and the lock-off clamp re-engaged so that it holds the pipeline via the other stub pipe section on the mid-line connection M (Fig 10).

The trolley 13 is then moved into position below the pipe in the tower. As with the connection of the PLET 24 described above, the stub pipe section of the midline connection M is located to the pipeline. Once in position the pipeline is welded to the stub pipe section of the midline connection. When completed the lock-off clamp 14 is disengaged and the pipeline is paid out in the standard manner as mentioned above (Fig 11).

Figs 12 to 16 of the drawings illustrate the procedure when the laying of the pipe is complete and end termination needs to be fitted to the end of the pipeline.

In order to do this, lock-off clamp 14 is engaged, taking the load of the pipe (Fig 12). The pipe is then cut above the lock-off clamp 14 and the trolley 13 moved on the rails 12 to provide enough room to enable the pipeline to be worked on. A PLET 26 having a stub pipe section 26a is lowered using the crane 8 so the stub pipe section can be welded to the pipe held in the lock-off clamp 14 (Fig 13). The PLET 26 is welded to the pipe.

When the PLET 26 has been welded to the pipeline the A&R crane 8 used to take the load of the pipeline and the lock-off clamp 14 released. The pipeline is lowered and the lock off clamp 14 engaged to means provide on the PLET (Fig 14). The A&R crane is now disengaged from the pipeline.

Using the trolley 13 the lock-off clamp 14, and the pipeline it is carrying, is moved forwards and to one side (port) of the ramp 2. The line from the A&R winch 9 is now attached to the PLET 26 via the sheave arrangement 18 (Fig 15). The winch 9 can then

be used to deploy the end of the pipeline and PLET 26 to the seabed (Fig 16), or to a supporting surface structure such as a production platform or vessel.

5 The invention is not limited to towers of any particular type nor to location on a vessel, nor to any type of tensioning and clamping apparatus that may be provided. The apparatus may be specific to laying rigid pipe or flexible pipe, or may be adaptable to both.

10 It will further be appreciated that the trolley 13 could be provided in association with moonpool 3 and tower 4, instead of projecting over the stern of the vessel. The rails 12b in that case would run along the deck on opposite sides of the moonpool, rather than requiring outriggers to support them.

15 The hold-off clamp may comprise two clamp halves mounted on a carriage driven by a rack-and-pinion arrangement. The two halves may alternatively mounted on respective carriages movable independently of one another along the beam and operable to meet at any of said various positions.

20 Other physical arrangements and operating methods can readily, be envisaged by the skilled person, without departing from the spirit and scope of the invention.

CLAIMS

1. Apparatus for use in the laying of elongate articles from a vessel, which apparatus includes a tower, tensioning means supported on the tower for paying out the elongate articles under laying tension, and a hold-off clamp, wherein the hold-off clamp is mounted independently of the tower on a trolley which can be moved into and out of alignment with the laying axis of the tower while supporting the elongate article under laying tension.
2. Apparatus as claimed in claim 1 wherein the trolley comprises at least one beam arranged to run on rails and which spans the laying axis.
3. Apparatus as claimed in claim 2 wherein the vessel is provided with two outriggers which extend in parallel relationship and are spaced either side of the laying axis to define a working space between them, the trolley comprising a beam which extends between two rails, one rail provided along each of the two outriggers.
4. Apparatus as claimed in claim 1, 2 or 3 wherein the trolley is further provided with a platform or work area.
5. Apparatus as claimed in any preceding claim wherein the hold-off clamp is moveable in two dimensions toward and away from the laying axis.
6. Apparatus as claimed in claim 5 wherein the clamp is operable to at least one side of the lay axis and at least one of forward and aft of the lay axis.
7. Apparatus as claimed in any preceding claim wherein a radius controller is located at an upper end of the main tower for supporting a continuous elongate article being diverted into said tensioning means.

8. Apparatus as claimed in any preceding claim further comprising an Abandonment and Recovery (A&R) crane arranged for use in the positioning of bulky loads within range of the hold off clamp.
- 5 9. A method of laying an elongate article from a vessel which includes a tower having a radius controller at its upper end and tensioning means on the tower for paying out said elongate article under tension, and a hold-off clamp mounted on a trolley at the foot of the tower for movement in and out of the laying axis of the ramp or tower, the method including fitting a connection module to the elongate article being laid by:
- 10 (a) positioning the hold-off clamp out of alignment with the laying axis of the ramp or tower;
- (b) locating and securing a connection in the hold-off clamp so that at least a connecting piece of the connection extends above the hold-off clamp;
- (c) positioning the hold-off clamp and connection in line with the laying axis of the tower;
- 15 (d) fixing the connection to the elongate article being laid; and
- (e) disengaging the hold-off clamp such that the weight of the connection module is supported by the elongate article.
- 20 10. A method of laying an elongate article from a vessel which includes a tower having a radius controller at its upper end, and tensioning means on the tower for paying out said elongate article under tension, and a hold-off clamp mounted on a trolley at the foot of the tower for movement in and out of the laying axis of the tower, the method including fitting a connection to the elongate article being laid by:
- 25 (a) positioning the hold-off clamp and securing it about the elongate article being laid, the elongate article ending (or being cut) at a position above the hold-off clamp so that the hold-off clamp supports the load of laid elongate article;
- (b) moving the hold-off clamp supporting the article out of alignment with the laying axis of the ramp or tower;
- 30 (c) positioning a connection module above the hold-off clamp; (d) fixing the connection module to the end of the elongate article; and (e) supporting the laid article and disengaging the hold-off clamp.

11. A method as claimed in claim 10 wherein the connection fitted to the elongate article is a tail end fitting and the method includes the further step of deploying the end of the elongate article to the seabed.

5

12. A method as claimed in claim 10 wherein the connection fitted to the elongate article is a mid-line connection and the method may include the further steps of:

- (f) positioning the connection module in the hold-off clamp so that at least a connecting piece extends above the hold-off clamp;
- 10 (g) moving the hold-off clamp under the ramp so that it is in line with the laying axis of the tower;
- (h) fixing the connecting piece to the elongate article suspended in the tower; and
- (i) disengaging the hold-off clamp while paying out the elongate article via said tensioning means.

ABSTRACT

Apparatus and Methods for Laying of Elongate Articles from a Vessel

5 This invention relates to apparatus and methods for laying of elongate articles from a vessel. The vessel includes a tower (2), on which is supported tensioning means (20,21), straightening means (19), and a hold-off clamp (14). The hold-off clamp (14) is mounted independently of the tower on a trolley (13) which can be moved into and out of alignment with the laying axis of the tower while supporting the elongate article
10 under laying tension. This enables the pipe string to be moved out of the line of the tower (2) for the fitting of equipment such as mid-line connectors and PLETs. Methods are disclosed for using the apparatus for fitting a connection to the elongate article being laid using cranes etc provided on the vessel to move the trolley (13) and hold the
15 laid pipe string or connection.

1/9

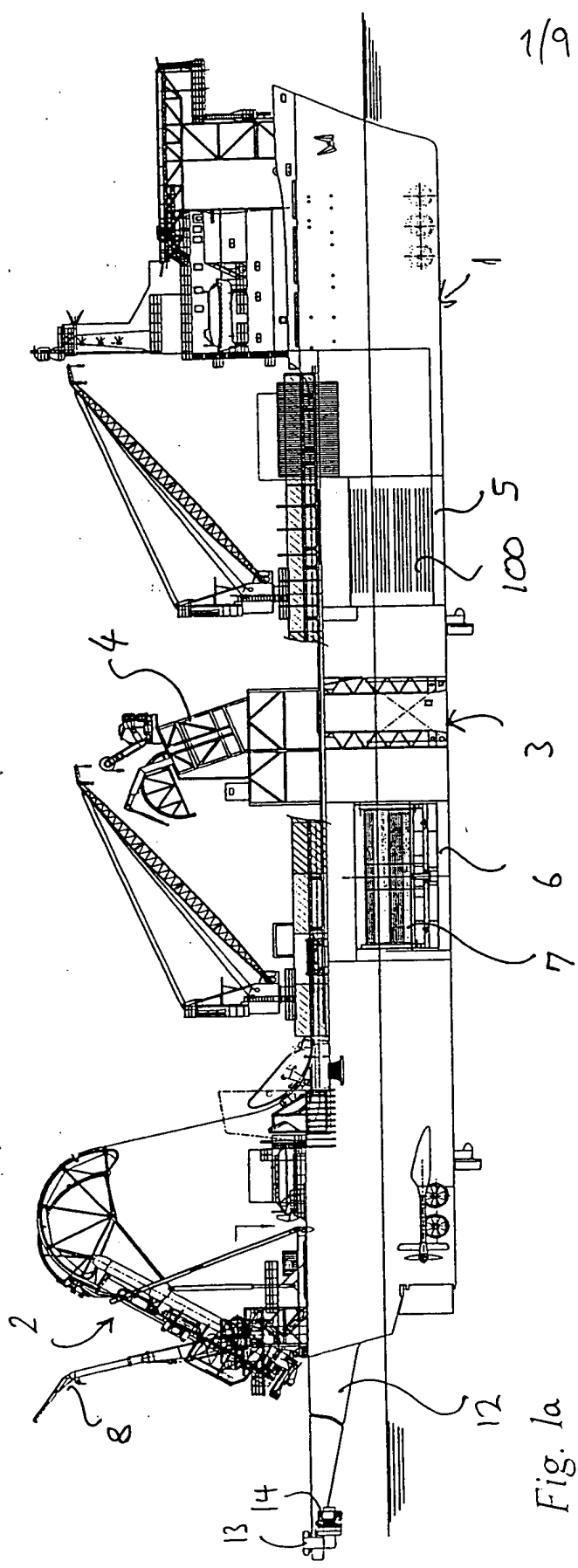


Fig. 1a

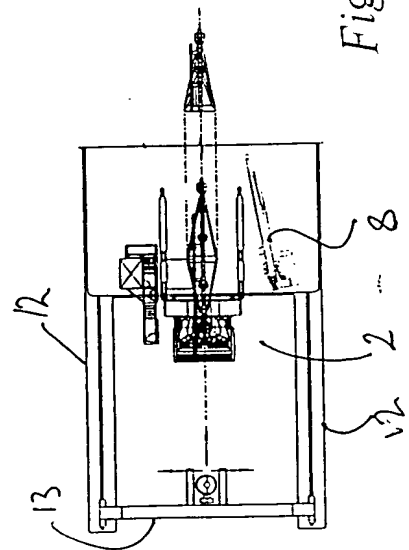


Fig. 1b

2/9

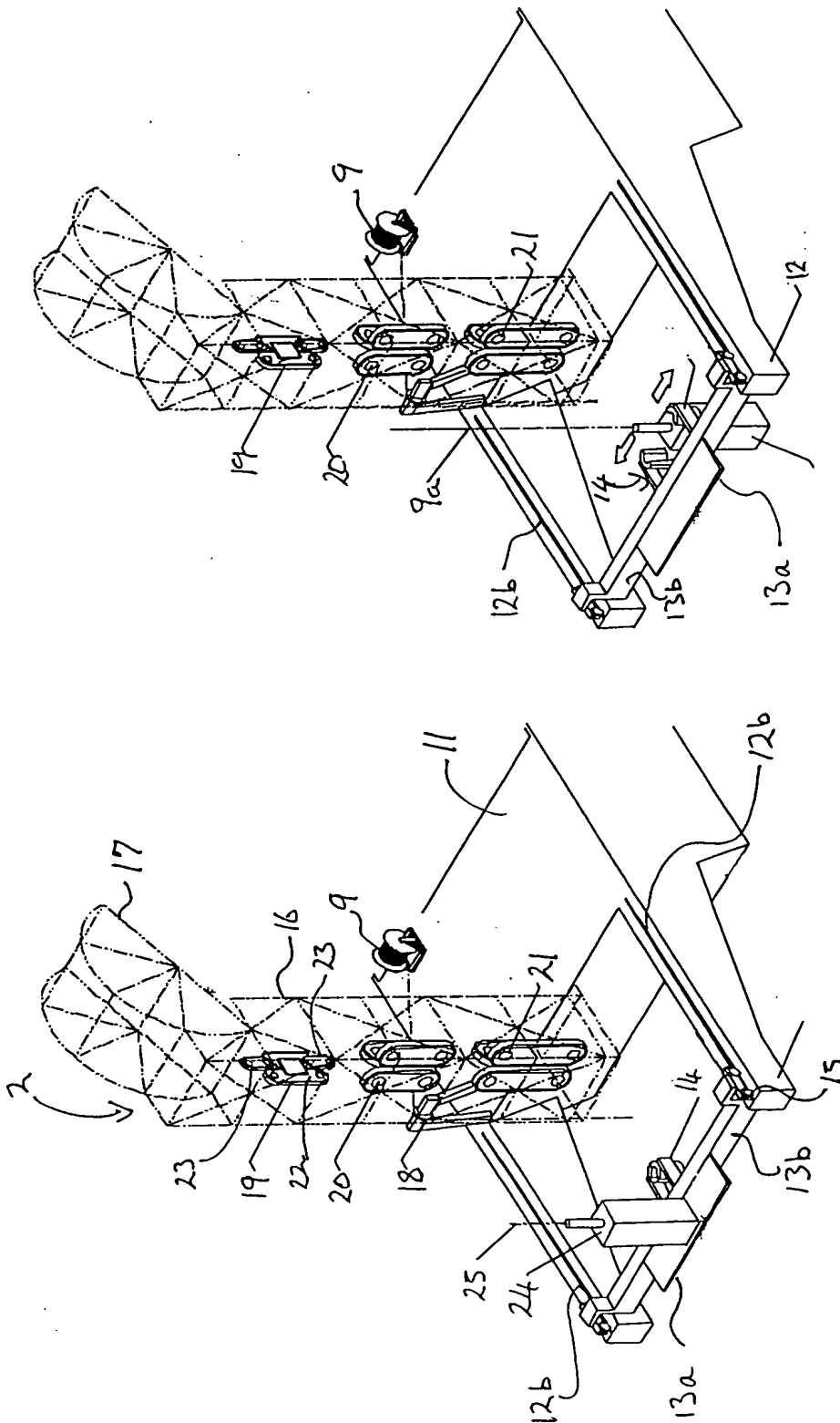


Fig. 3

Fig. 2

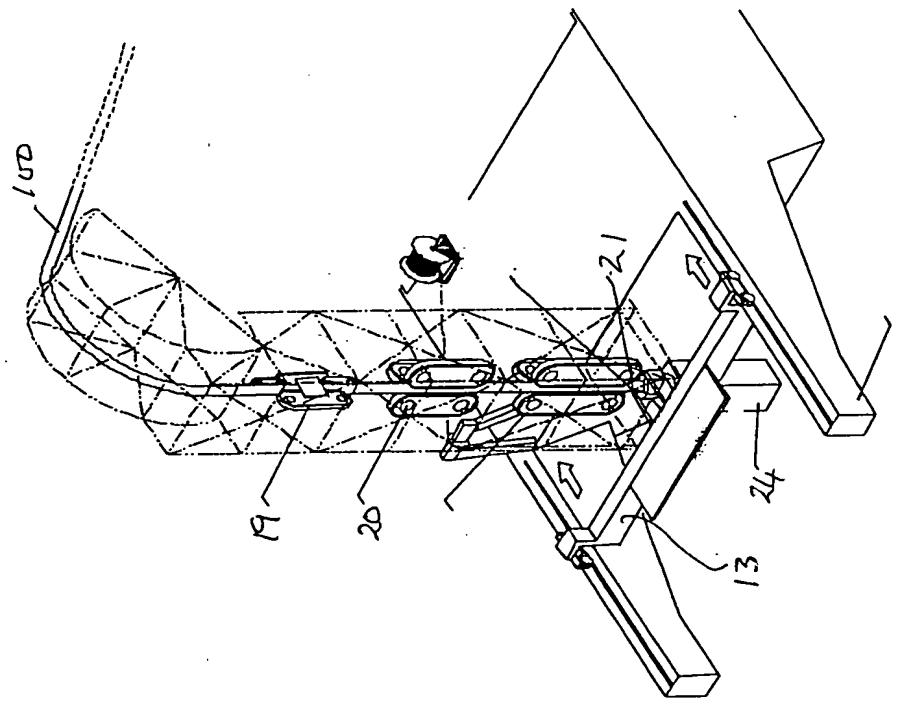


Fig. 5

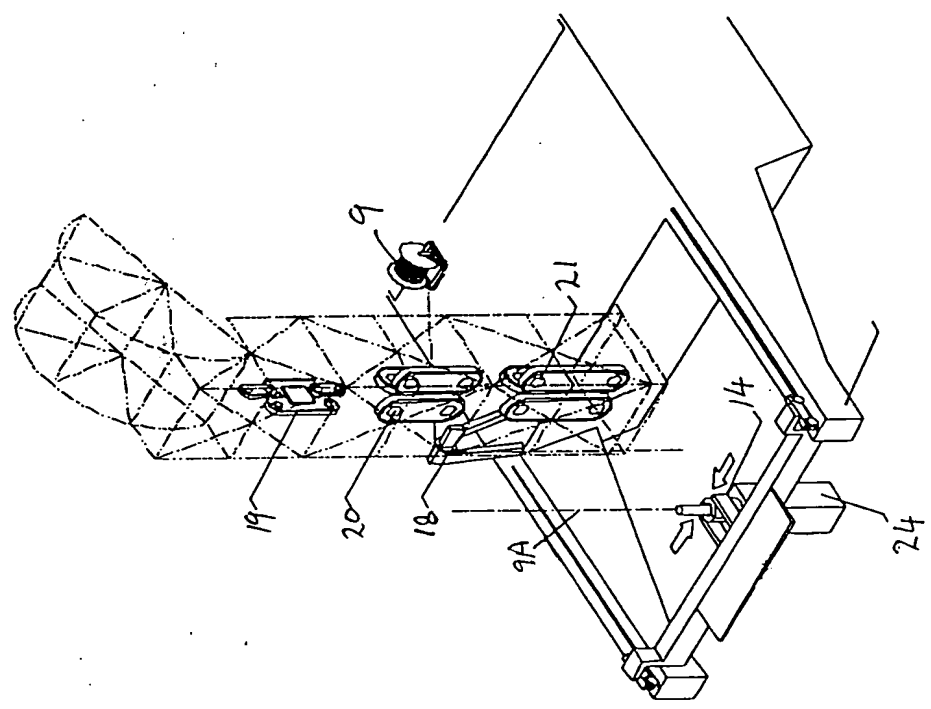


Fig. 4

4/9

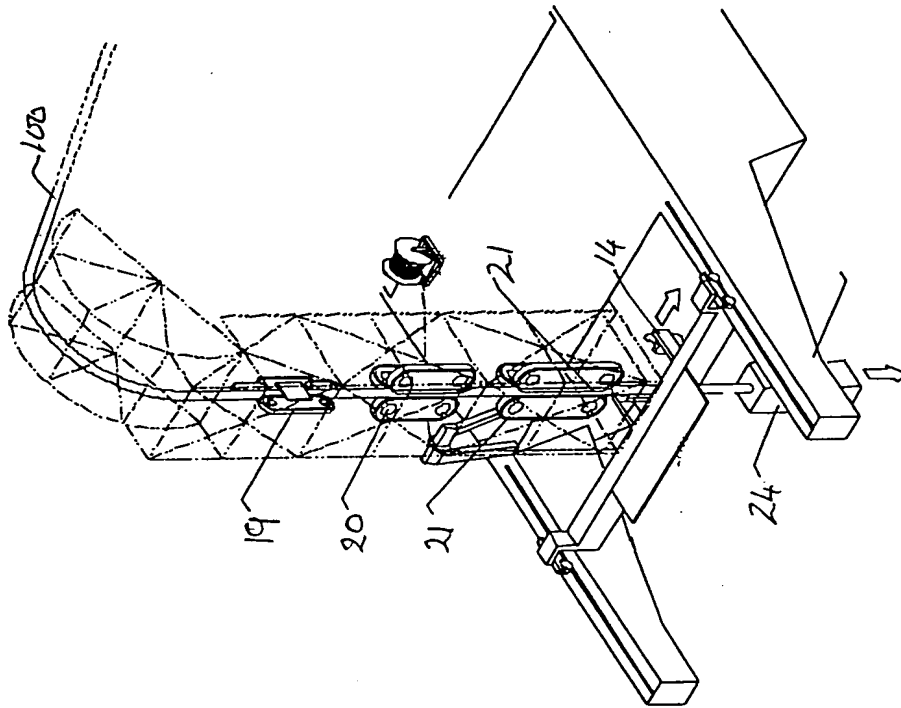


Fig. 6

5/9

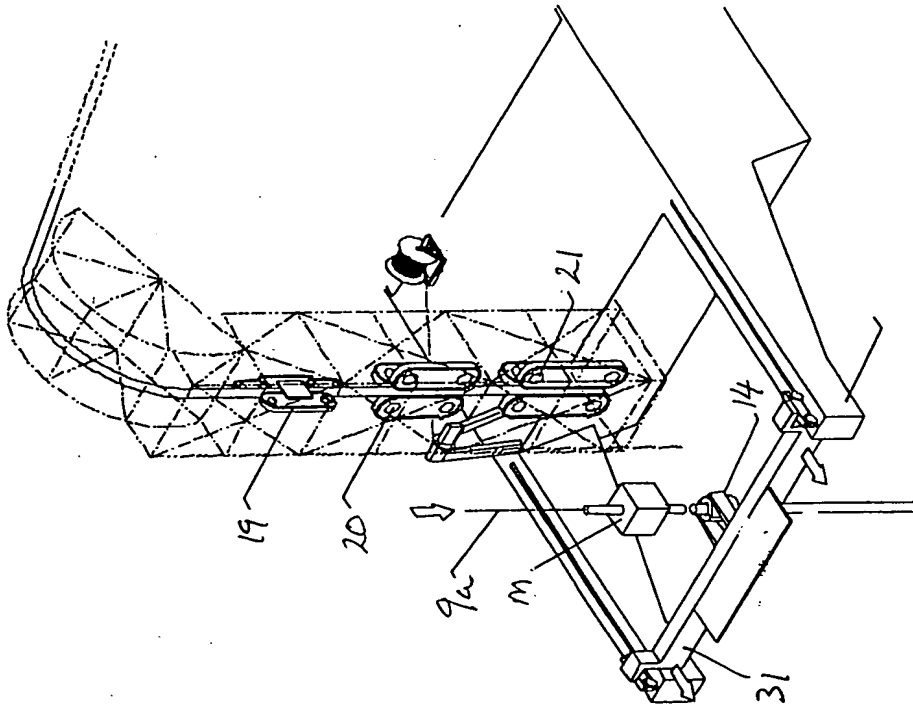


Fig. 8

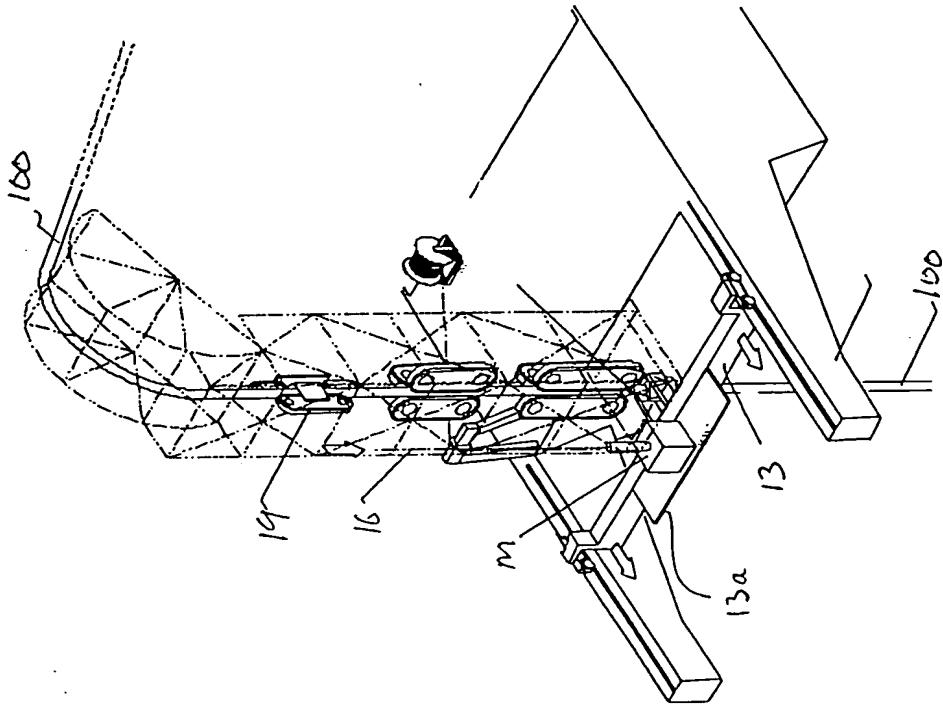


Fig. 7

6/9

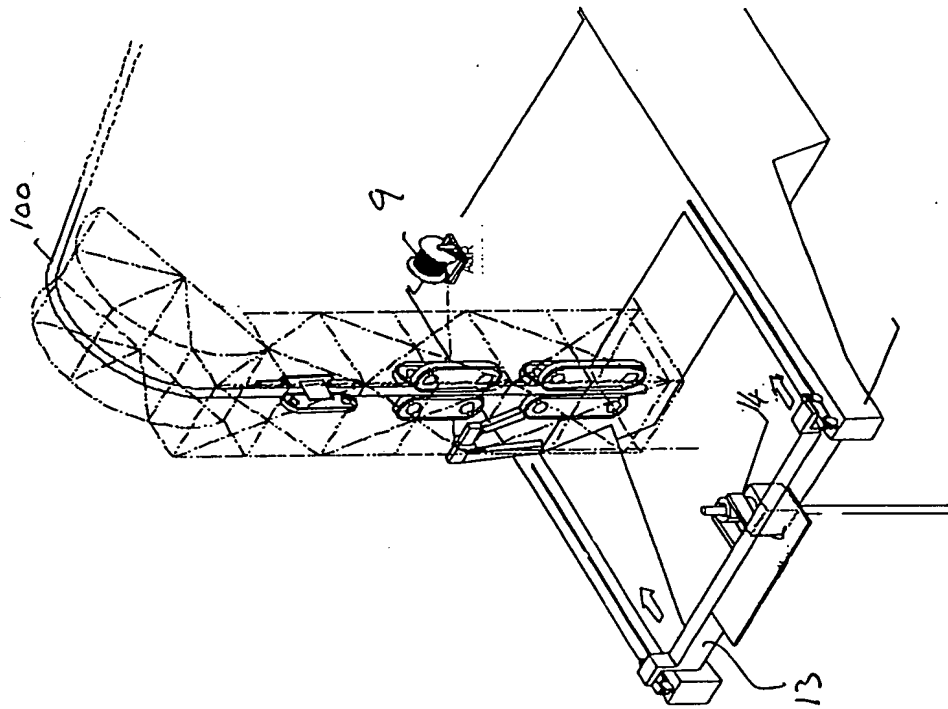


Fig. 10

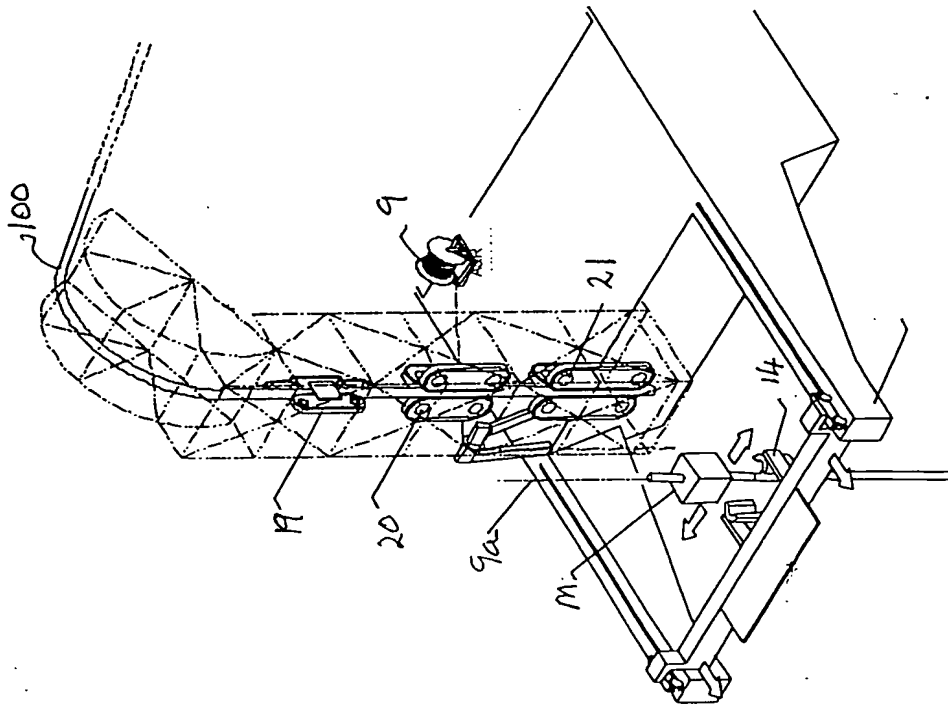


Fig. 9

7/9

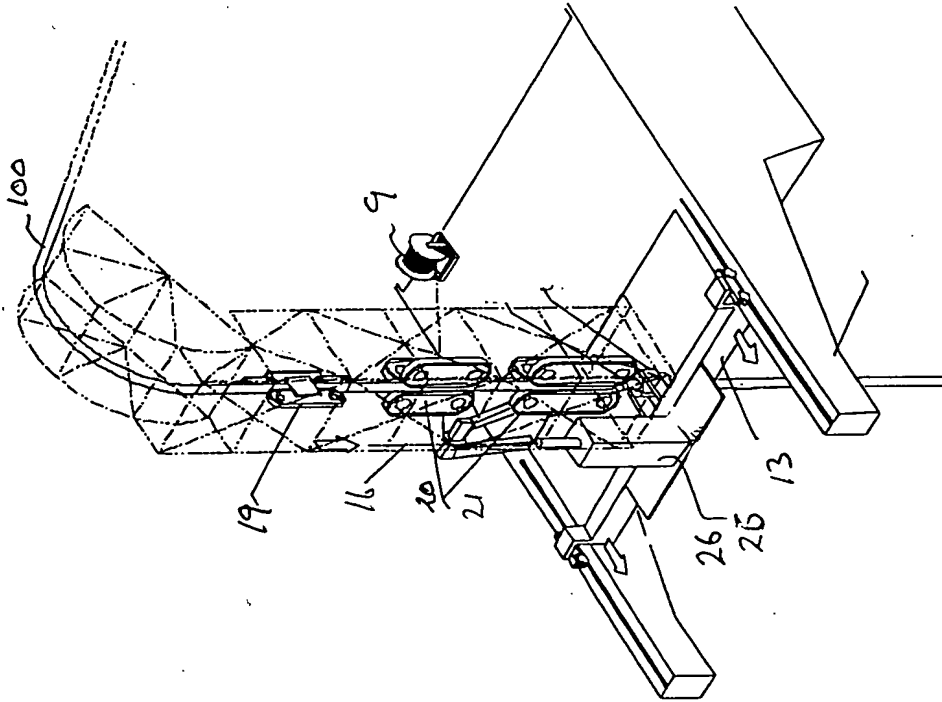


Fig. 12

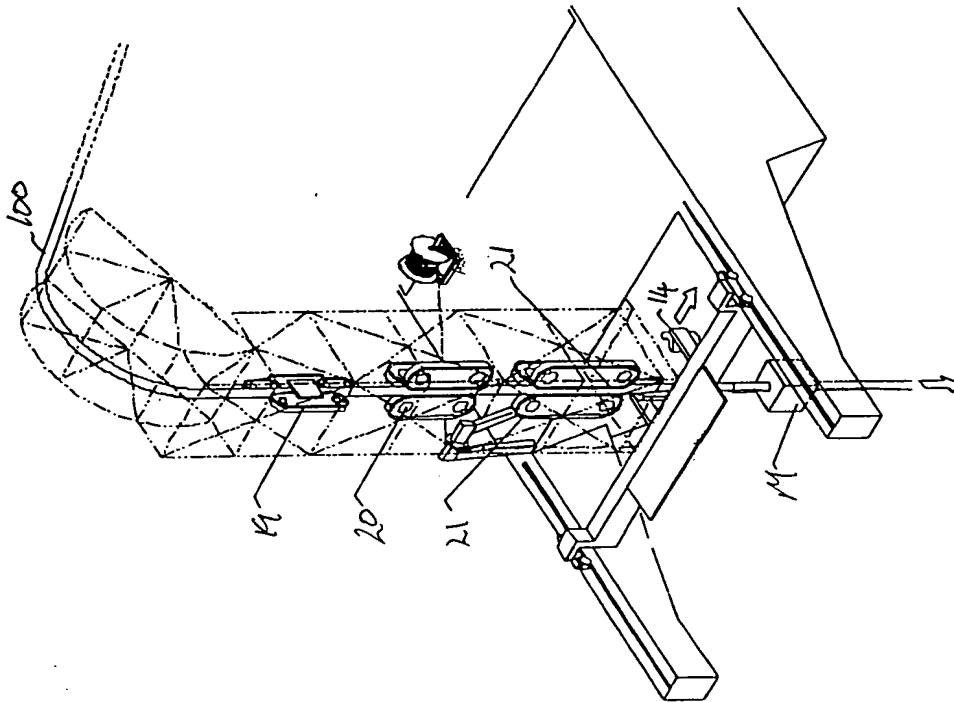


Fig. 11

8/9

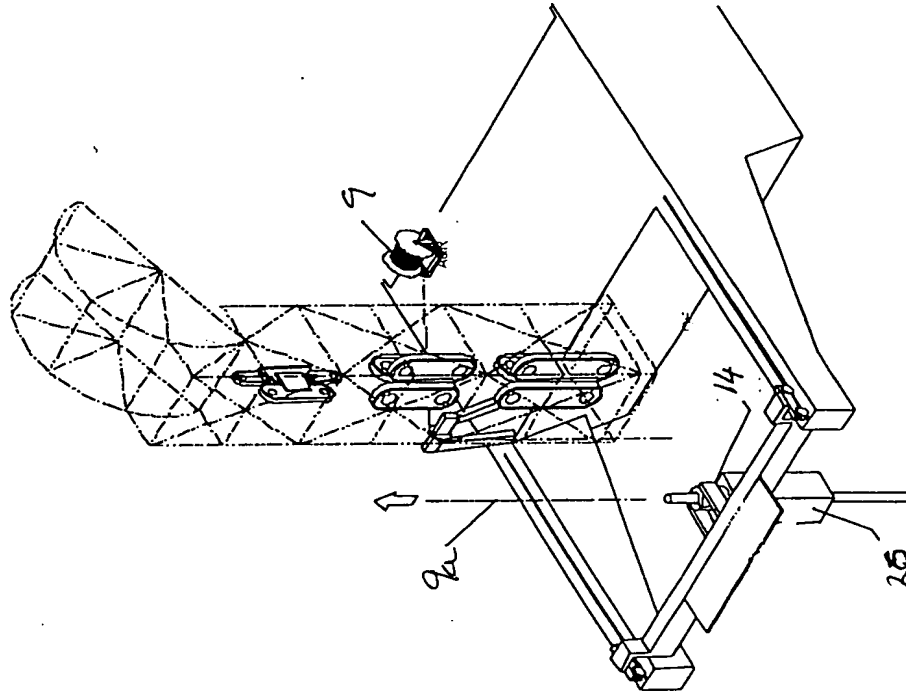


Fig. 14

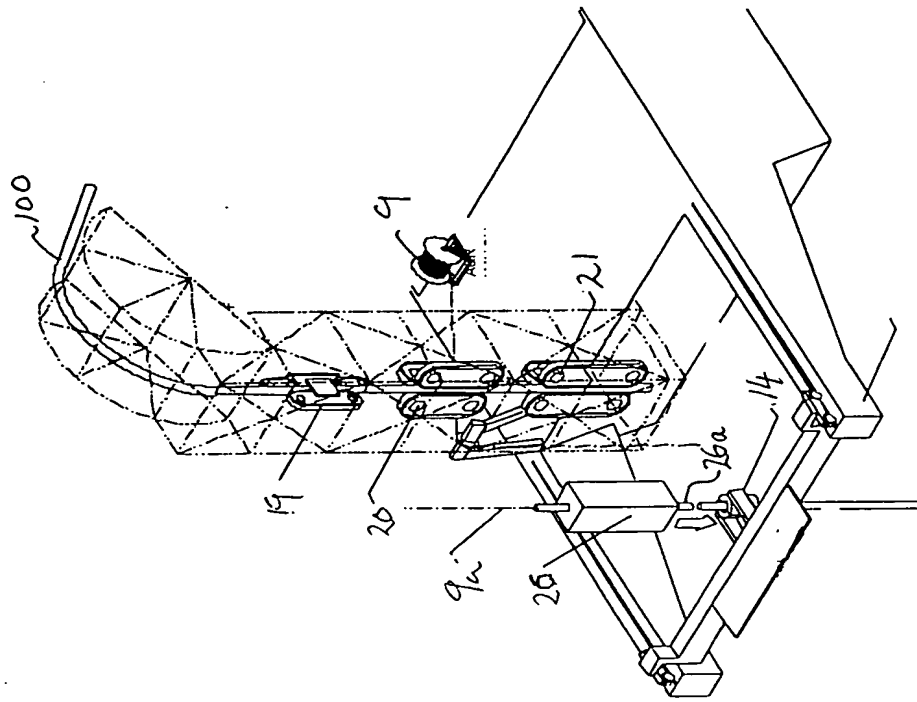


Fig. 13

9/9

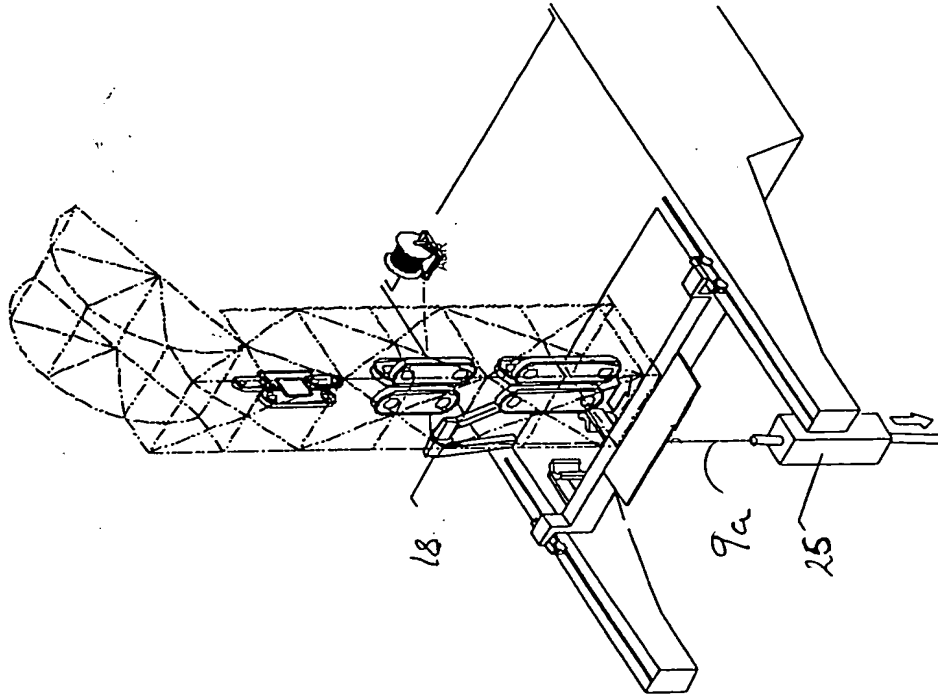


Fig. 16

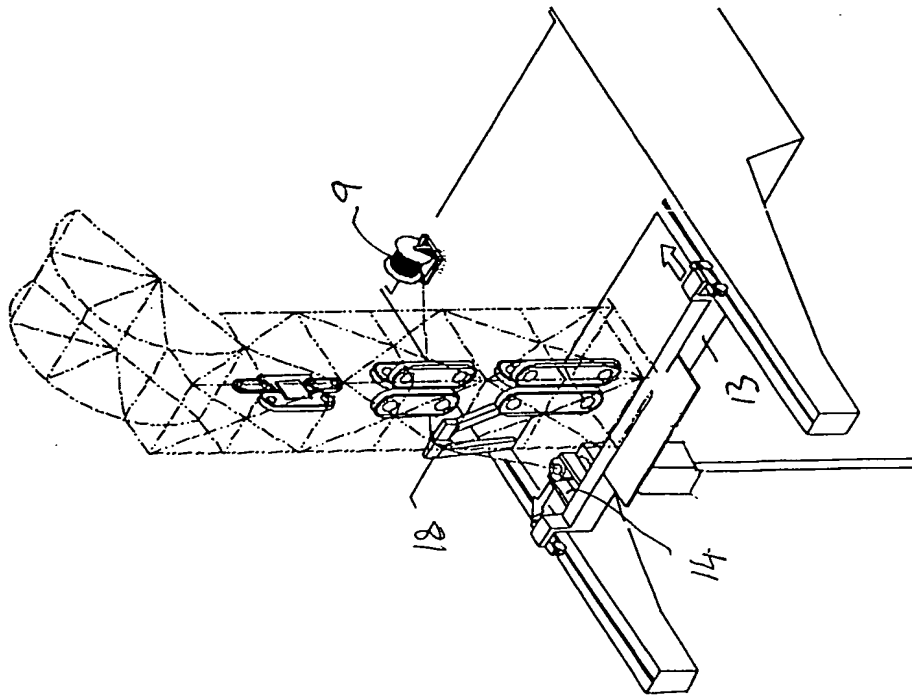


Fig. 15

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.